



OUTBACK MOTORCYCLES

BMW R 1300 GS

QUICK ASSEMBLY GUIDE | UPPER CRASH BARS

FOR FULL INSTALLATION INSTRUCTIONS, PLEASE WATCH [THIS VIDEO](#).

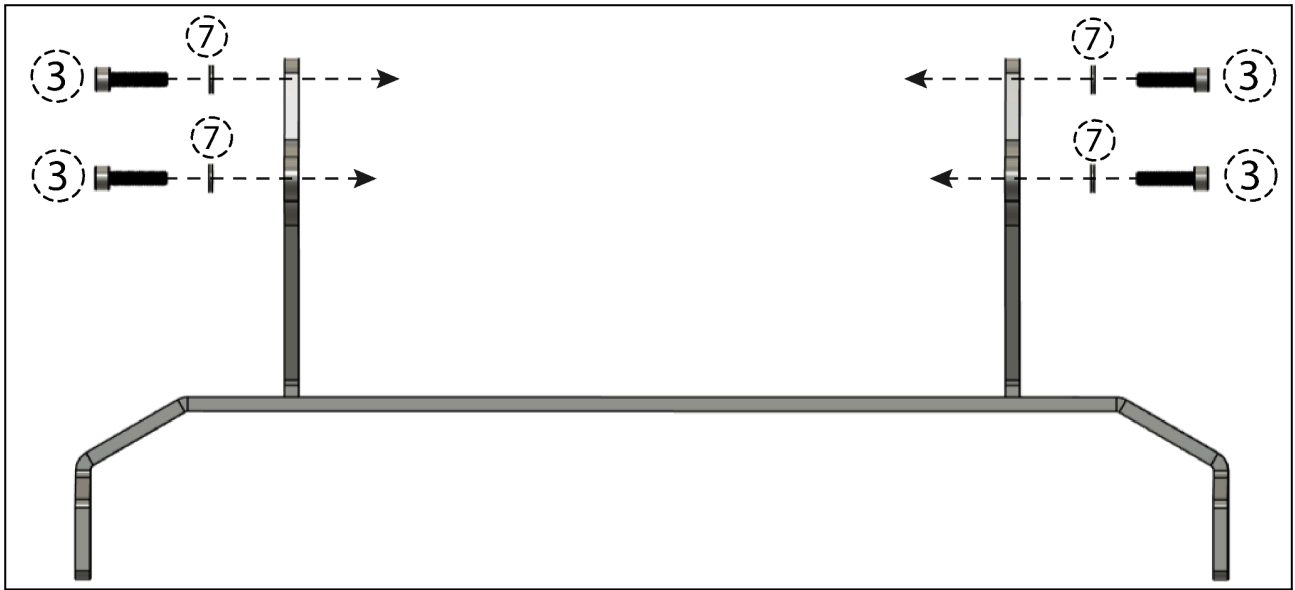
Tools Required

- 10mm Wrench/Spanner
- 13mm Wrench/Spanner
- Ratchet + Extension
- 4mm Allen Socket
- 6mm Allen Socket
- 8mm Hex Socket
- T25 Torx Socket
- Clip Removal Hand Tool
- Blue Loctite (recommended)

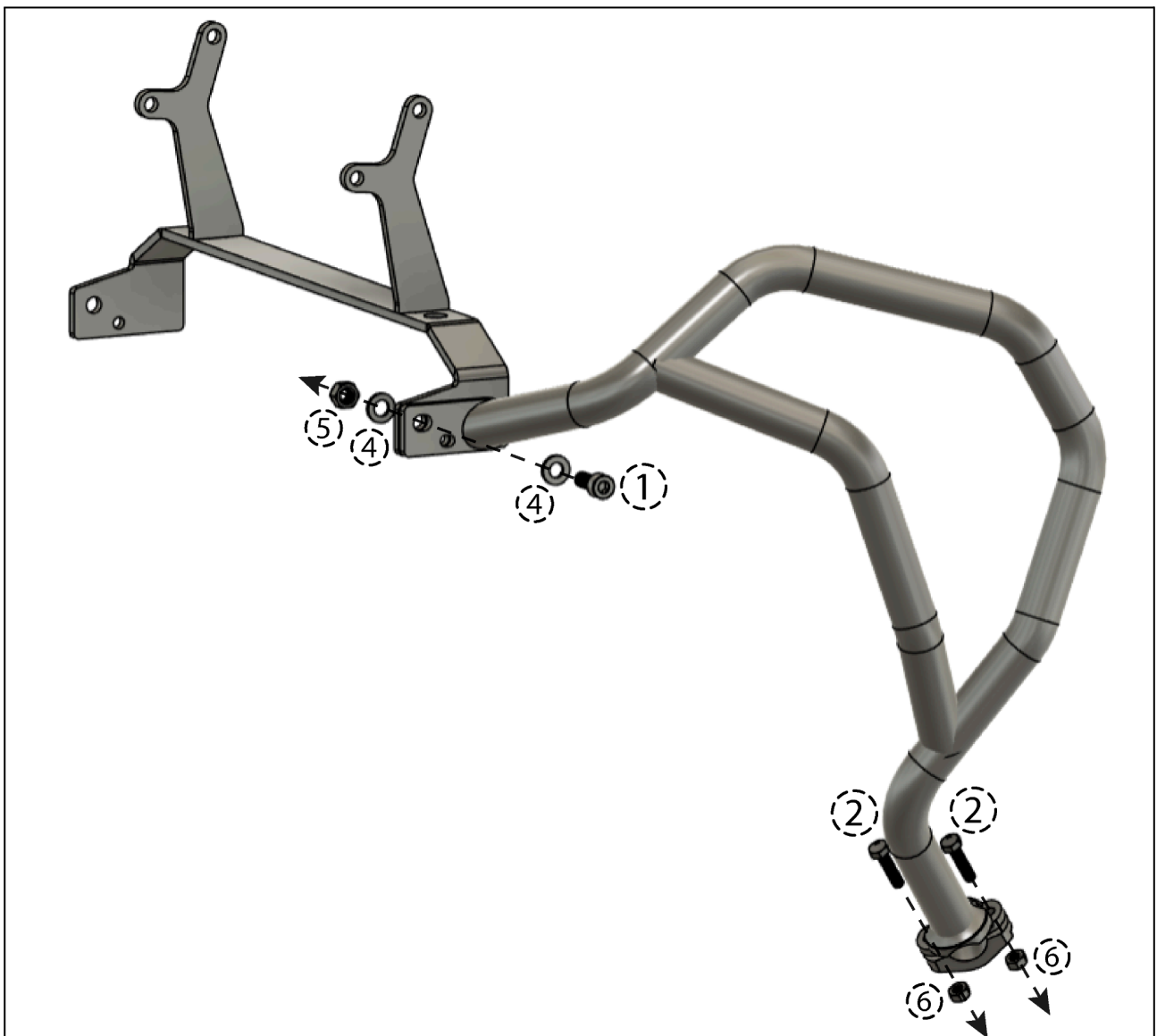
Number	QTY	Specifications	Torque (NM)
<u>1</u>	2	M8 x 20mm Allen Bolt	23
<u>2</u>	4	M6 x 25mm Hex Head	10
<u>3</u>	4	M5 x 20mm Allen Head	6
<u>4</u>	4	M8 Washer	-
<u>5</u>	2	M8 Nyloc Nut	-
<u>6</u>	4	M6 Nyloc Nut	-
<u>7</u>	4	M5 Washer	-

* PLEASE REFER TO THE OWNER'S (OR SERVICE) MANUAL FOR OEM TORQUE SPECIFICATIONS.*

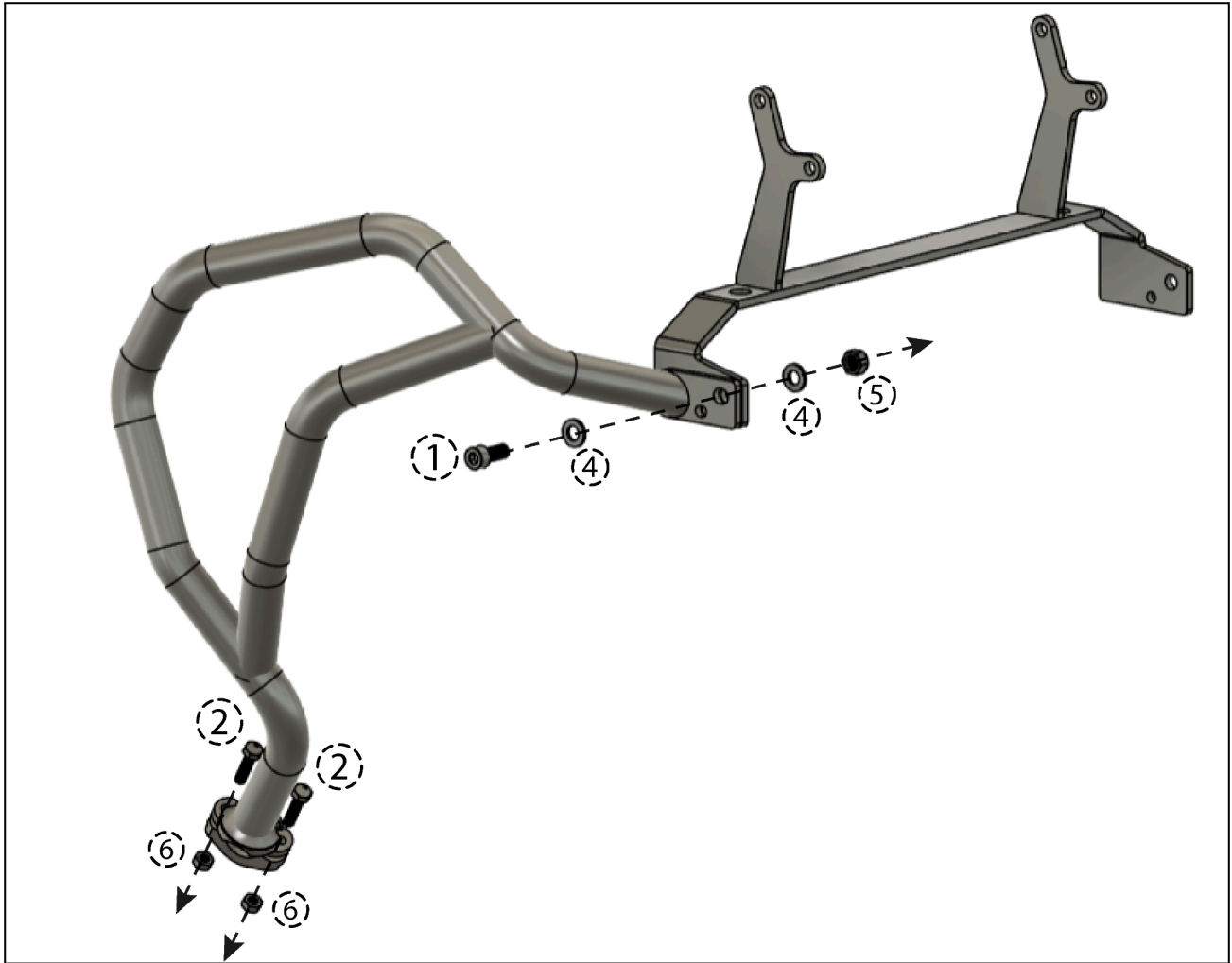
STEP 1:



STEP 2:



STEP 3:



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