



CULT E3FAC14 MOTORCYCLE

2026 BMW F 450 GS

ASSEMBLY GUIDE | CRASH BARS

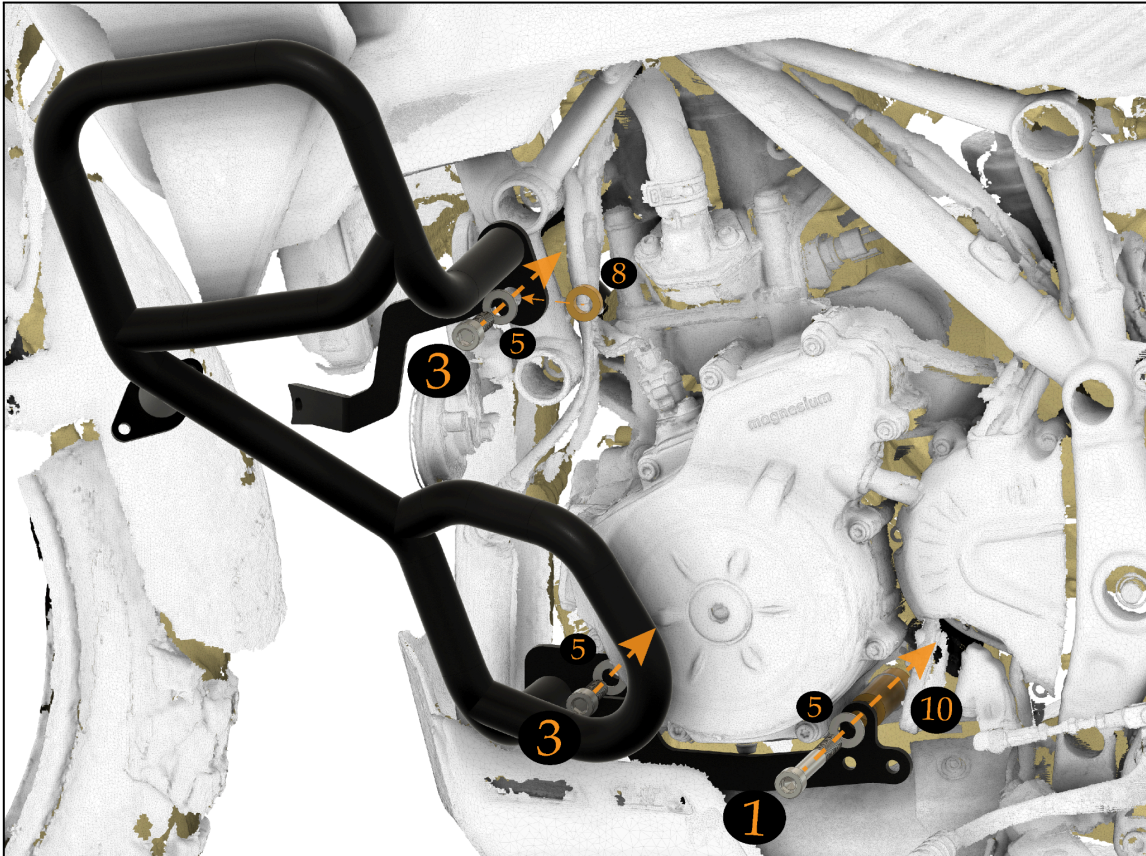
Tools Required

- ☐ Ratchet + Extension
- ☐ 5mm Allen Key / Hex Socket (*for M6 hardware*)
- ☐ 8mm Allen Key / Hex Socket (*for M10 hardware*)
- ☐ 10mm Wrench / Spanner (*for M6 Nyloc Nut*)
- ☐ Torque Wrench (*recommended*)
- ☐ Blue Loctite (*recommended*)

Number	QTY	Specifications	Torque (NM)
<u>1</u>	1	M10 x 80mm Allen Bolt	*
<u>2</u>	1	M10 x 40mm Allen Bolt	*
<u>3</u>	4	M10 x 30mm Allen Bolt	*
<u>4</u>	6	M6 x 20mm Allen Bolt	8
<u>5</u>	6	M10 Washer	-
<u>6</u>	12	M6 Washer	-
<u>7</u>	6	M6 Nyloc Nut	-
<u>8</u>	2	Ø20x11x5 Spacer	-
<u>9</u>	1	Ø20x11x10 Spacer	-
<u>10</u>	1	Ø20x11x54 Spacer	-

* PLEASE REFER TO THE OWNER'S (OR SERVICE) MANUAL FOR **OEM** TORQUE SPECIFICATIONS.*

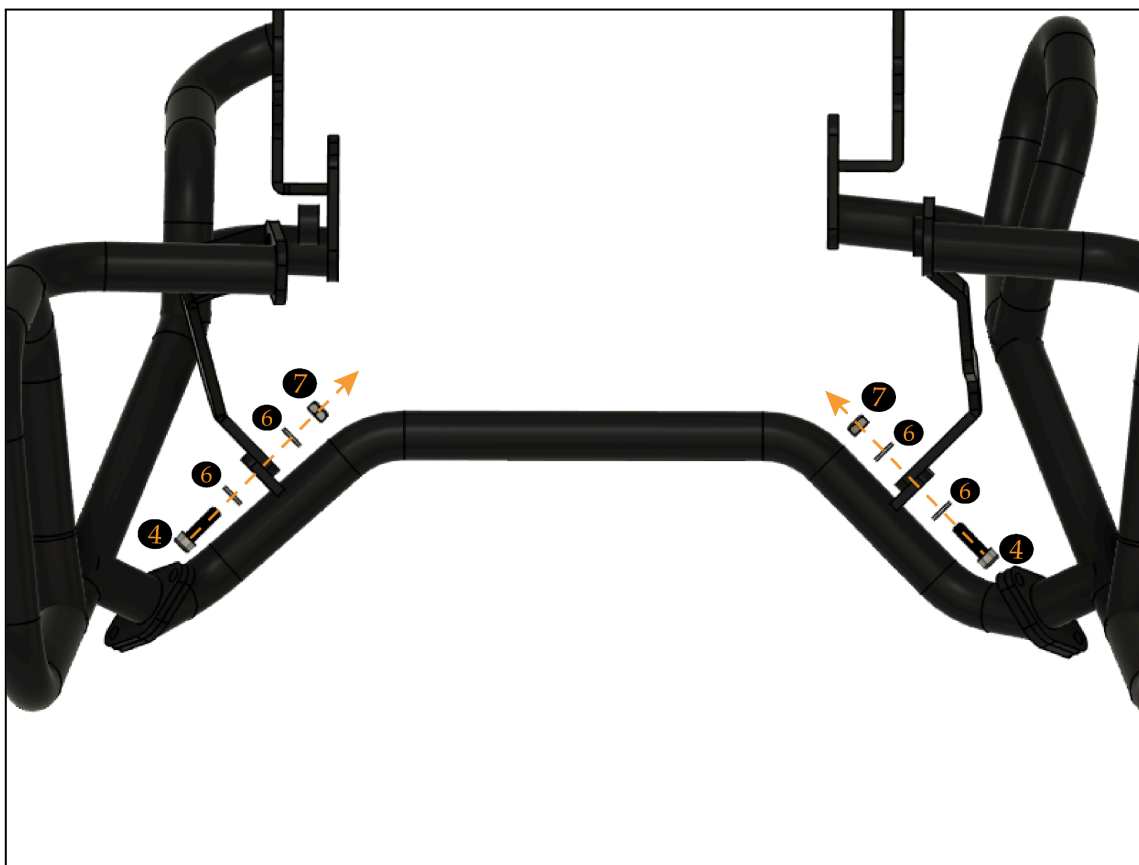
STEP 1 (Install Left Side Crash Bars) :



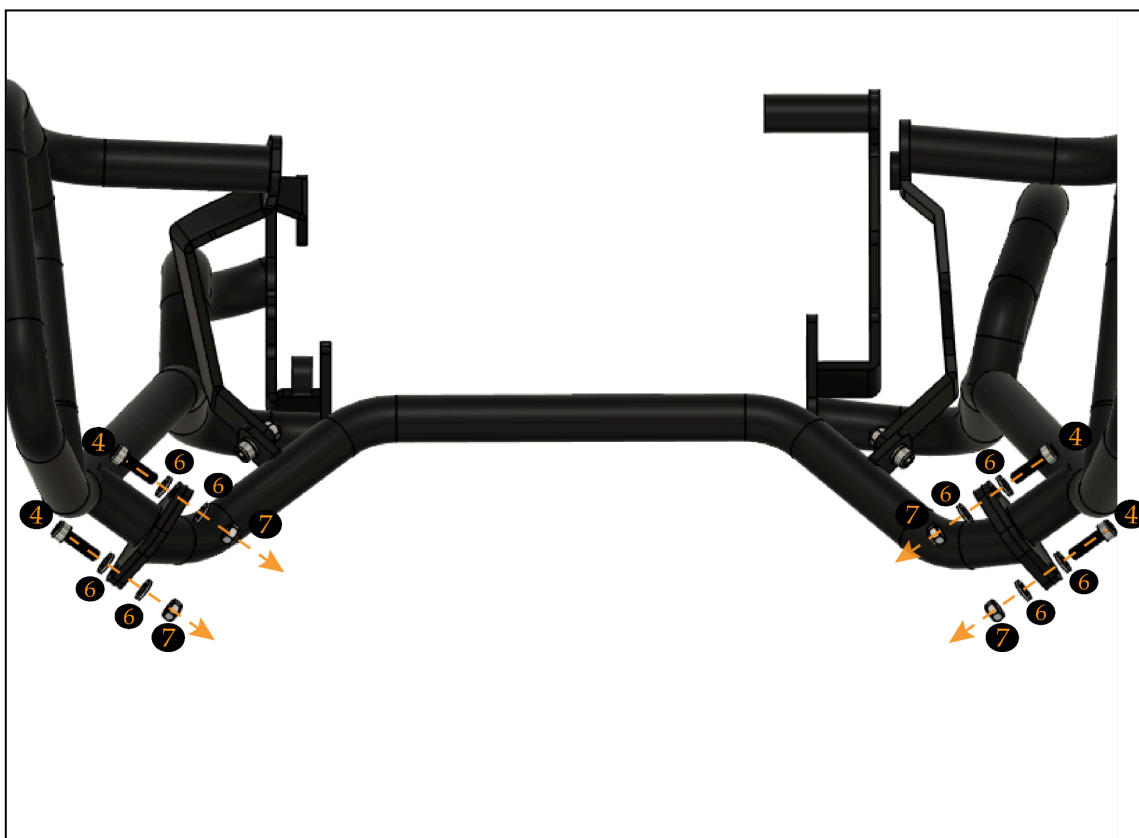
STEP 2 (Install Right Side Crash Bars) :



STEP 3 (Install Cross Brace Part 1) :



STEP 4 (Install Cross Brace Part 2) :



*** Torque Disclaimer ***

Torque specs provided by Outback Motortek are for guidance only and may reference OEM data. Incorrect torque application from miscalibrated or improperly stored torque wrenches (which can drift by up to 20% within 12 months) may cause broken studs or mounting failures. Always return torque wrenches to 0 ft-lbs when storing, and use blue Loctite (medium strength) on all fasteners to help prevent loosening. Outback Motortek is not responsible for damage or failures caused by mis-torquing or improper installation.